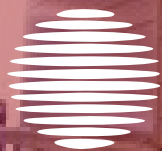


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Sound Solutions



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Unique solutions designed specifically for high performance sound attenuating applications

The Soundslide door offers the highest levels of acoustic separation. In single door format up to R_w 57dB and in tandem arrangement greater than R_w 67dB. Lower performance versions are also available with panels tested down to R_w 30dB. Available in either single leaf or bi-parting configuration and custom built to suit your required application.

Typical applications would be:

- Theatres
- Film & TV Studios
- Theme Parks
- Industrial Test Cells
- Main Vehicle Access to Waste Recycling Facilities

Product application: Highest performance studio, theatre or test cell application

Soundlift doors feature the same seal and panel construction as the Soundslide range and as such share the ultra-high performance ability of R_w 57dB in single leaf format and greater than R_w 65dB in tandem arrangement. Similarly recommended in very high performance applications and custom built to suit your required application.

Typical applications would be:

- Theatres
- Concert venues
- Industrial Test Cells
- Main Vehicle Access to Waste Recycling Facilities

Product application: Highest performance theatre or conference centre application

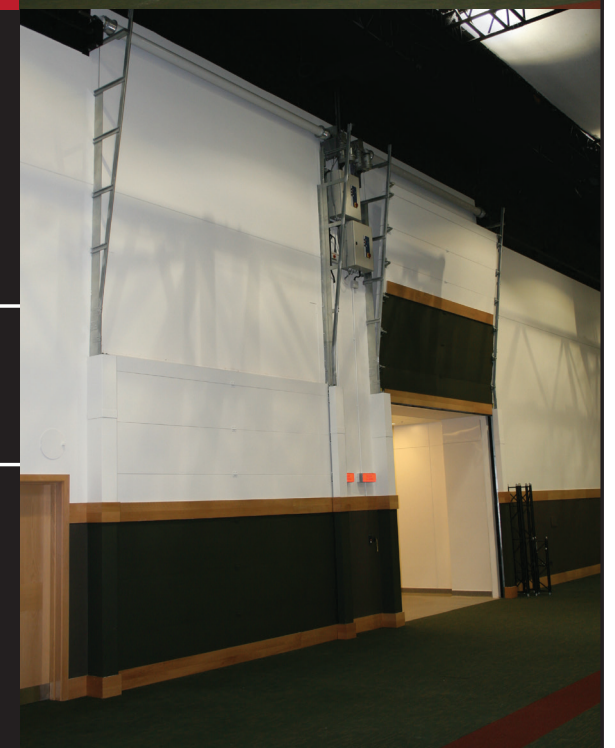
01

Soundslide



02

Soundlift



The Soundroll range of acoustic shutters covers from R_w 30dB in a single leaf arrangement up to R_w 53dB in a tandem leaf system. Combined with a Soundslide in tandem configuration performance levels of R_w 67dB can be reached and when combined with a Soundsec then R_w 60dB solutions are achievable.

Typical applications would be:

- Enhancement to existing doors
- Theatres
- Industrial test cells
- Access to power station turbine halls

Product application: Our most versatile acoustic solution

Soundsec doors can provide a useful solution where there is restricted side room, headroom or both. Also available with a pass-door and found in many loading bay or back of house applications. Tested to R_w 30dB as a standalone door and to R_w 60dB in tandem configuration with a Soundroll door:

Typical applications would be:

- Get-in door access
- Exhibition Centre loading bay vehicular access
- Enhanced industrial loading bays

Product application: Where head room and side room are limited

03

Soundroll



04

Soundsec



The Soundmax door is provided in two versions.

The first is our standard all steel pedestrian access door in single leaf or double leaf configuration at up to 2.75m x 3.0m structural opening.

The second is the Soundmax XL composite door where the bespoke manufacture allows dimensions up to 6.0m x 6.0m.

Typical applications would be:

Soundmax steel:

- Perimeter and inter room acoustic separation
- Isolating recording facilities, TV & Radio studios
- Auditoriums & Music rooms
- Theatres & Nightclubs
- Schools

Soundmax XL Composite:

- Back of Stage access
- Industrial Plant rooms
- Vehicular or set movement access
- Industrial test cells

Product application: Standard pedestrian or vehicular access



05 Soundmax



HEAD OFFICE

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Registered in England and Wales No. 08760241

Product Specification: Soundslide

Product application: Our horizontal sliding doors provide a high performance solution to applications where acoustic separation requirements are critical. Typically found in TV Studio and Theatre applications but also found in many industrial test cell and noise reduction applications.

Key Features:

Opening speed: Single slide: Up to 1.5m/s (subject to door size)
Opening speed: Bi-parting: Up to 3.0m/s (subject to door size)
Closing speed: User variable to suit application
Track: Heavy duty galvanised steel running gear with a twin wedge system to allow smooth acceleration, travel and deceleration
Track options: Custom track systems built to suit the door load and the building structure
Seals: Unique low friction seal system ensures the highest levels of acoustic attenuation
Fire resistance: Up to 120 minutes EN 1634-1

Technical data:

Panel thickness: Generally 100mm to R_w 50dB
Generally 150mm up to R_w 57dB
Standard panel: Acoustic composite asymmetrically arranged to ensure the highest levels of acoustic attenuation
Panel options: Standard finish pre-coated plastisol steel sheet, option stainless steel, 304, 316, brushed, polished etc
Leaf capping: To match door finish
Joint capping: Isolated powder coated steel flats to ensure a wide and effective joint cover
U value: 100mm = $0.6W/m^2K$ at R_w 50dB
150mm = up to $0.39W/m^2K$ at R_w 57dB
Acoustic performance: Maximum R_w 57dB single leaf arrangement
Maximum R_w 67dB tandem arrangement (Soundroll and Soundslide)
Maximum $>R_w$ 67dB tandem arrangement (Soundslide x 2).



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Control system:

Controller:	Frequency converter with low voltage control circuit
Mains requirement:	To suit application, standard 230V, 50Hz, 16A type B MCB supply
Controls:	Standard 'Open/Stop/Close' on controller fascia set for maintained contact operation
Optional controls:	Semi-automatic and automatic control systems available with the addition of appropriate safety devices

Drive system:

Motor gearbox:	Worm geared motor specifically designed for application on heavy duty sliding door systems
Gearbox features:	Robust low maintenance system with integrated incremental encoder positioning system to ensure that the door is accurately positioned on the acoustic seals on every operation

Safety devices:

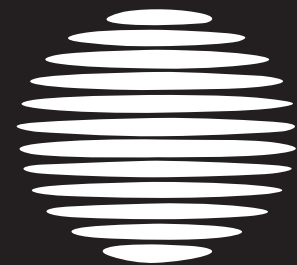
Safe edge:	Optional conductive rubber type self-monitoring wireless safe edge (only required if 'dead man' operation is not adopted)
Operation:	In the event of a safety device being tripped the door will revert to 'dead-man' operation
Standards:	In full compliance with EN 12453

Technical design:

Door operation:	Our doors can operate in a quiet and smooth manner due to the detail design that includes the twin wedge track system and low friction seal system. Our running trolley bearings are fully sealed with a minimum of four bearings per trolley. This ensures smooth reliable trouble free operation in even the most arduous of environments
-----------------	---

Design flexibility:

Track system:	Due to the mass of our acoustic door leaves we have a selection of 'standard' track designs to suit almost any weight/structure combination
Finish:	Every door we build is custom designed to meet your requirements and as such we offer custom sizes, custom colours and custom finishes



Tandem Arrangements:

Where very high levels of sound reduction are required we offer clients our tandem arrangement whereby two independent doors are fitted either side of the opening. In addition to the individual leaf performances we increase the unit performance by lining the reveal in sound absorbing mineral wool with a capping of perforated steel sheet, see photo. This ensures that we achieve the highest possible levels of sound attenuation possible

Soundslide Acoustic Door Test Data

Frequency f [Hz]	R 1/3 Octave [dB]	R 1/3 Octave [dB]	R 1/3 Octave [dB]	R Octave [dB]	R 1/3 Octave [dB]	R 1/3 Octave [dB]	R 1/3 Octave [dB]	R 1/3 Octave [dB]
50	-	-	27.5	-	38.8	31.3	39.4	41.4
63	-	-	25.9	25.8	38.8	29.2	35.0	43.0
80	-	-	24.1	-	31.6	25.6	23.9	38.4
100	26.8	27.0	26.8	-	38.5	29.1	31.3	43.7
125	28.1	27.9	27.7	30.5	38.0	30.7	41.6	47.8
160	35.6	37.4	36.8	-	37.8	41.3	45.4	52.9
200	36.3	39.3	43.1	-	40.7	42.8	46.6	53.3
250	35.9	39.6	42.1	43.6	43.4	44.4	50.5	56.3
315	36.1	39.2	43.0	-	42.8	44.1	51.6	57.6
400	37.6	38.8	45.0	-	45.6	45.0	52.9	61.3
500	38.1	39.0	46.2	46.4	47.5	48.3	52.4	66.0
630	37.5	38.7	47.8	-	49.8	52.3	54.1	70.4
800	38.1	40.8	49.7	-	52.8	55.5	55.7	76.1
1000	39.1	42.7	50.7	50.3	56.4	58.8	59.3	80.7
1250	40.4	45.1	52.0	-	60.0	61.4	60.7	82.3
1600	43.6	47.1	52.9	-	62.6	63.9	61.4	84.3
2000	44.7	48.1	54.8	54.8	66.2	66.3	64.9	86.1
2500	46.0	48.4	57.1	-	69.4	69.1	68.4	84.6
3150	46.6	49.1	60.2	-	71.9	70.3	71.1	80.2
4000	47.6	50.8	62.3	61.8	72.3	69.9	71.5	73.8
5000	47.5	50.8	62.8	-	63.0	64.1	63.0	62.4
R_w	41	44	49	50	53	53	57	67
C	-1	-1	-1	-2	-1	-2	-2	-1
C_{tr}	-3	-4	-6	-7	-5	-8	-8	-7
Thickness mm	90	90	90	90	150	150	150	600
Door Type	Soundslide 41	Soundslide 44	Soundslide 49	Soundslide 50	Soundslide 53LF	Soundslide 53	Soundslide 57	Soundslide 57+ Soundroll 30




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Product Specification: Soundlift

Product application:	Our vertical sliding doors provide a high performance solution to applications where acoustic separation requirements are critical. Typically found in Entertainment Venues and Theatre applications but also found in many industrial test cell and noise reduction applications.
Key Features:	
Opening speed:	Up to 1.5m/s (subject to door size)
Closing speed:	User variable to suit application
Track:	Heavy duty galvanised steel running gear with a single wedge action to allow smooth acceleration, travel and deceleration
Header options:	Custom head system option built to suit the door load and the building structure
Seals:	Unique low friction seal system ensures the highest levels of acoustic attenuation
Fire resistance:	Up to 120 minutes EN 1634-1
Technical data:	
Panel thickness:	Generally 100mm to R_w 50dB Generally 150mm up to R_w 57dB
Standard panel:	Acoustic composite asymmetrically arranged to ensure the highest levels of acoustic attenuation
Panel options:	Standard finish pre-coated plastisol steel sheet, option stainless steel, 304, 316, brushed, polished etc
Leaf capping:	To match door finish
Joint capping:	Isolated powder coated steel flats to ensure a wide and effective joint cover
U value:	100mm = $0.6W/m^2K$ at R_w 50dB 150mm = up to $0.39W/m^2K$ at R_w 57dB
Acoustic performance:	Maximum R_w 57dB single leaf arrangement Maximum R_w 67dB tandem arrangement (Soundroll and Soundlift) Maximum $>R_w$ 67dB tandem arrangement (Soundlift x 2)
Balancing system:	Fully counterbalanced system with duplex suspension system to ensure safe operation with minimum power requirements



Control system:

- Controller:** Frequency converter with low voltage control circuit
- Mains requirement:** To suit application, standard 230V, 50Hz, 16A type B MCB supply
- Controls:** Standard 'Open/Stop/Close' on controller fascia set for maintained contact operation
- Optional controls:** Semi-automatic and automatic control systems available with the addition of appropriate safety devices

Drive system:

- Motor gearbox:** Worm geared motor specifically designed for application on heavy duty sliding door systems
- Gearbox features:** Robust low maintenance system with integrated incremental encoder positioning system to ensure that the door is accurately positioned on the acoustic seals on every operation

Safety devices:

- Safe edge:** Optional conductive rubber type self-monitoring wireless safe edge (only required if 'dead man' operation is not adopted)
- Operation:** In the event of a safety device being tripped the door will revert to 'dead-man' operation
- Standards:** In full compliance with EN 12453

Technical design:

- Door operation:** Our doors can operate in a quiet and smooth manner due to the detail design that includes the single wedge track system and low friction seal system. Our running wheel bearings are fully sealed with a minimum of six wheels per leaf. This ensures smooth reliable trouble free operation in even the most arduous of environments.

Design flexibility:

- Header system:** Due to the mass of our acoustic door leaves we have a selection of 'standard' header designs to suit almost any weight/structure combination
- Finish:** Every door we build is custom designed to meet your requirements and as such we offer custom sizes, custom colours and custom finishes

**Unique solutions designed
for high performance sound
attenuating applications**



Tandem Arrangements:

Where very high levels of sound reduction are required we offer clients our tandem arrangement whereby two independent doors are fitted either side of the opening. In addition to the individual leaf performances we increase the unit performance by lining the reveal in sound absorbing mineral wool with a capping of perforated steel sheet, see photo. This ensures that we achieve the highest possible levels of sound attenuation possible.

Soundlift Acoustic Door Test Data

Frequency f [Hz]	R 1/3 Octave [dB]	R 1/3 Octave [dB]	R 1/3 Octave [dB]	R Octave [dB]	R 1/3 Octave [dB]	R 1/3 Octave [dB]	R 1/3 Octave [dB]	R 1/3 Octave [dB]
50	-	-	27.5	-	38.8	31.3	39.4	41.4
63	-	-	25.9	25.8	38.8	29.2	35.0	43.0
80	-	-	24.1	-	31.6	25.6	23.9	38.4
100	26.8	27.0	26.8	-	38.5	29.1	31.3	43.7
125	28.1	27.9	27.7	30.5	38.0	30.7	41.6	47.8
160	35.6	37.4	36.8	-	37.8	41.3	45.4	52.9
200	36.3	39.3	43.1	-	40.7	42.8	46.6	53.3
250	35.9	39.6	42.1	43.6	43.4	44.4	50.5	56.3
315	36.1	39.2	43.0	-	42.8	44.1	51.6	57.6
400	37.6	38.8	45.0	-	45.6	45.0	52.9	61.3
500	38.1	39.0	46.2	46.4	47.5	48.3	52.4	66.0
630	37.5	38.7	47.8	-	49.8	52.3	54.1	70.4
800	38.1	40.8	49.7	-	52.8	55.5	55.7	76.1
1000	39.1	42.7	50.7	50.3	56.4	58.8	59.3	80.7
1250	40.4	45.1	52.0	-	60.0	61.4	60.7	82.3
1600	43.6	47.1	52.9	-	62.6	63.9	61.4	84.3
2000	44.7	48.1	54.8	54.8	66.2	66.3	64.9	86.1
2500	46.0	48.4	57.1	-	69.4	69.1	68.4	84.6
3150	46.6	49.1	60.2	-	71.9	70.3	71.1	80.2
4000	47.6	50.8	62.3	61.8	72.3	69.9	71.5	73.8
5000	47.5	50.8	62.8	-	63.0	64.1	63.0	62.4
R_w	41	44	49	50	53	53	57	67
C	-1	-1	-1	-2	-1	-2	-2	-1
C_{tr}	-3	-4	-6	-7	-5	-8	-8	-7
Thickness mm	90	90	90	90	150	150	150	600
Door Type	Soundlift 41	Soundlift 44	Soundlift 49	Soundlift 50	Soundlift 53LF	Soundlift 53	Soundlift 57	Soundlift 57+ Soundroll 30



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Product reference: Soundroll 30 and Soundroll 31

Product application: Commercial and Industrial Sound Control

Key Features:

Operating speed: Average speed of up to 150mm/s

Leaf format: Single curtain vertical rolling

Support frame: Heavy duty steel fabricated legs. Standard finish polyester powder coat RAL 3020 – Red. Other standard RAL colours are available.

Canopy: Full width roller canopy finished to match the support frame

Motor Cover: Included as standard in the door structure

Technical Data:

Curtain specification: 22mm thick galvanised steel profile complete with asymmetrically arranged acoustic attenuating core

Acoustic performance: Choice of two cores, one to provide R_w 30dB and a dense core to provide R_w 31dB – see acoustic profiles overleaf

Fire resistance: Up to 60 minutes EN 1634-1 (Soundroll 31 only)

U value: Soundroll 30: 1.85W/m²K / Soundroll 31: 2.91W/m²K

Standard colour: Natural galvanised steel finish. Polyester powder coat colours are available

Curtain features: Wind end locked curtain to ensure a wind load category of Class 5 (1250Pa)
Low friction lath end inserts to ensure a smooth running operation
Roller anti-deflection system to ensure effective seal compression

Controls:

Controller type: Microprocessor based control system with low voltage controls

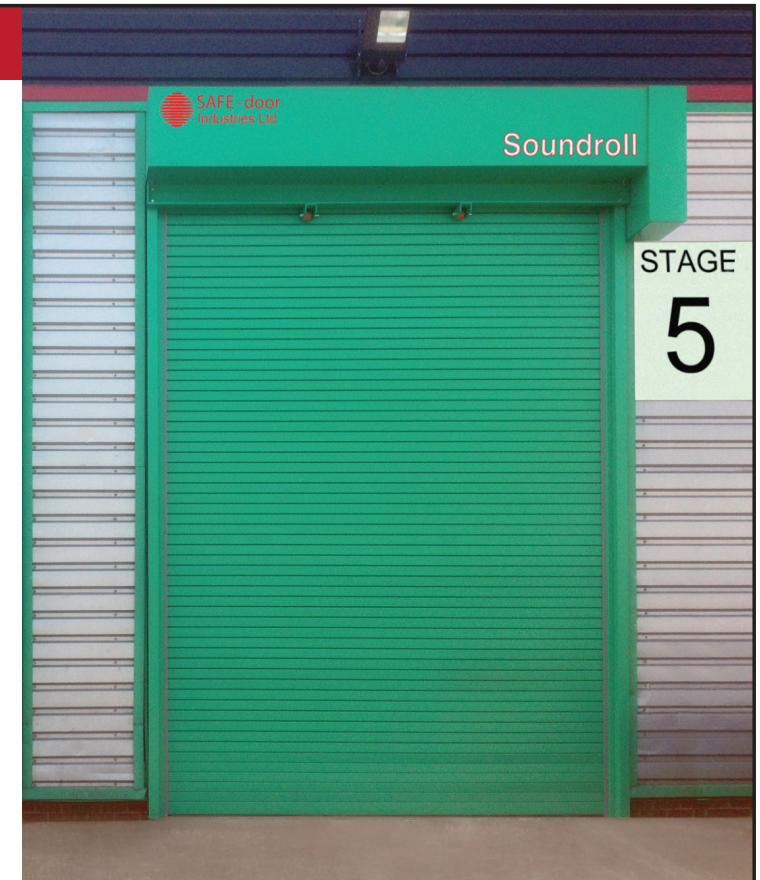
Supply: 400V, 3ph, 50Hz, 16A (Class C MCB)

Local controls: 3-way pushbutton station (OPEN ~ STOP ~ CLOSE) to the drive side of the opening

Operation: Momentary pushbutton to open and maintained pushbutton to close.
Option available for full or partial automation

Cabinet: IP54 ABS controller enclosure

Motor power: High efficiency drives at up to 2.5kW dependant on door size



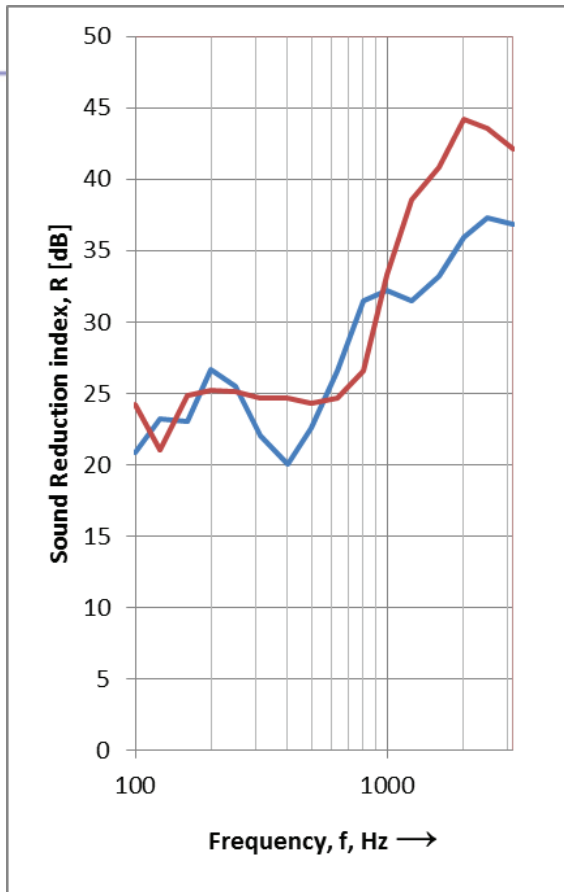
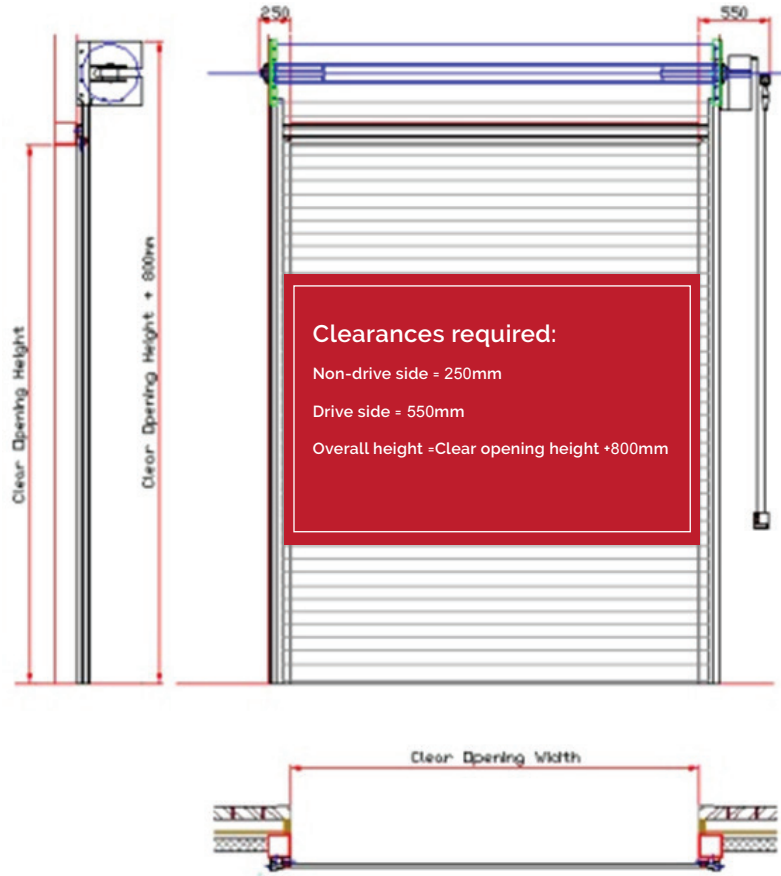
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- Motor gearbox:** Specifically designed for use on rolling doors with an integrated safety gear with anti-fall device built in
- Gearbox features:** Robust low maintenance drive unit with integrated limit switches for accurate positioning. Self-adjusting motor brake
- Manual operation:** Low level manual disconnect complete with haul chain for emergency manual operation
- Bottom Lath:** With integrated acoustic threshold seal
- Standards:** The door complies with the requirements of EN 13241-1



Outline dimensions

Acoustic performance data



Frequency f [Hz]	R 1/3 Octave [dB]	R 1/3 Octave [dB]
100	20.8	24.2
125	23.2	21
160	23	24.8
200	26.7	25.2
250	25.5	25.1
315	22	24.7
400	20	24.7
500	22.6	24.3
630	26.6	24.7
800	31.5	26.6
1000	32.2	33.3
1250	31.5	38.6
1600	33.2	40.8
2000	35.9	44.2
2500	37.3	43.6
3150	36.8	42.1
R _w	30	31
C	-1	-1
C _{tr}	-3	-3

Product reference: Soundroll 53

Product application: High Performance Commercial and Industrial Sound Control

Key Features:

Operating speed: Average speed of up to 150mm/s
Leaf format: Twin curtain vertical rolling
Support frame: Heavy duty steel fabricated legs. Standard finish polyester powder coat RAL 3020 – Red. Other standard RAL colours are available
Canopy: Full width roller canopy finished to match the support frame
Motor Cover: Included as standard in the door structure

Technical Data:

Curtain specification: 22mm thick galvanised steel profile complete with asymmetrically arranged acoustic attenuating core
Acoustic performance: Independently tested at up to R_w 53dB – see acoustic profiles overleaf
Fire resistance: Up to 60 minutes EN 1634-1
U value: 0.49W/m²K
Standard colour: Natural galvanised steel finish. Polyester powder coat colours are available
Curtain features: Wind end locked curtain to ensure a wind load category of Class 5 (1250Pa)
Low friction lath end inserts to ensure a smooth running operation. Roller anti-deflection system to ensure effective seal compression on the door head

Controls:

Controller type: Microprocessor based control system with low voltage controls
Supply: 400V, 3ph, 50Hz, 16A (Class C MCB)
Local controls: 3-way pushbutton station (OPEN ~ STOP ~ CLOSE) to the drive side of the opening
Operation: Momentary pushbutton to open and maintained pushbutton to close.
Option available for full or partial automation
Cabinet: IP54 ABS controller enclosure
Motor power: High efficiency drives at up to 2.5kW dependant on door size



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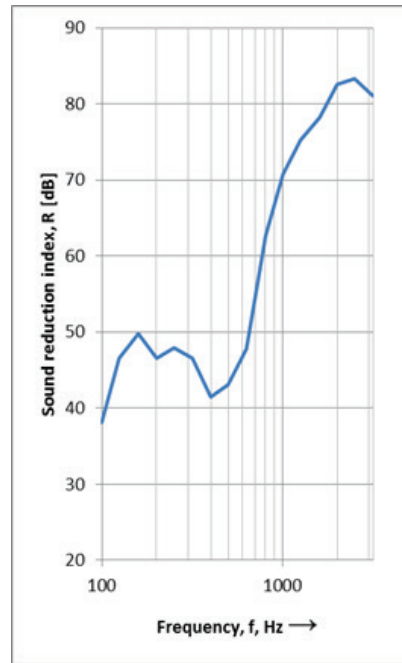
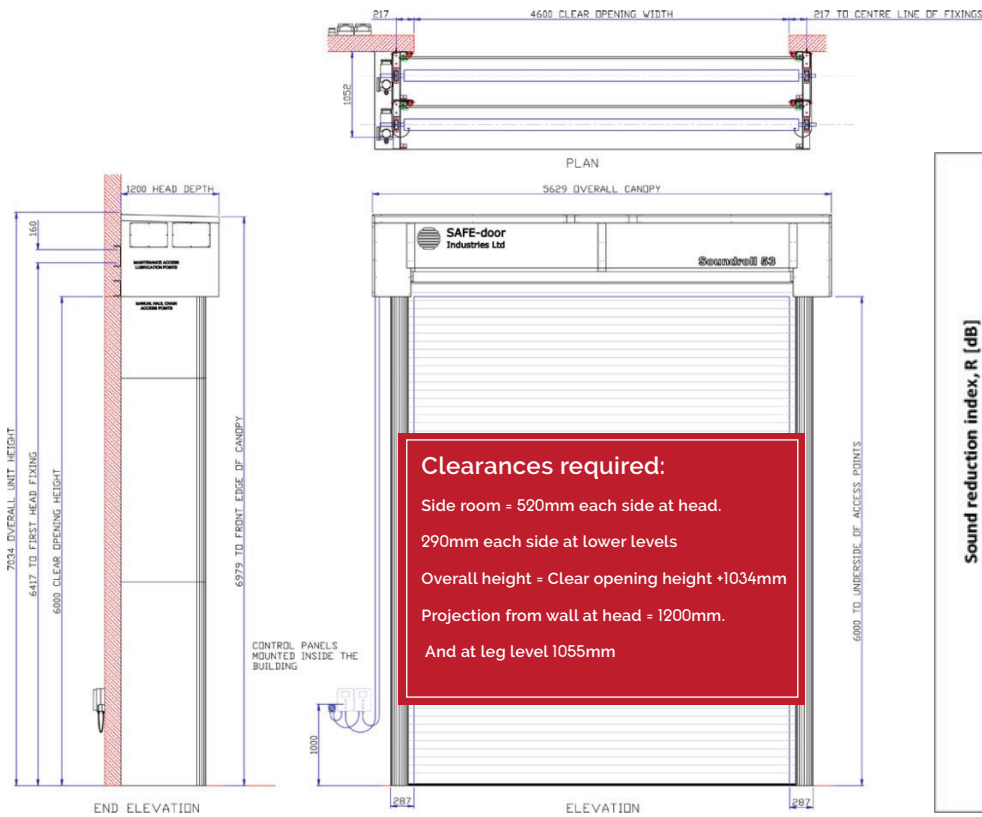
- Motor gearbox :** Specifically designed for use on rolling doors with an integrated safety gear with anti-fall device built in
- Gearbox features :** Robust low maintenance drive unit with integrated limit switches for accurate positioning. Self-adjusting motor brake
- Manual operation :** Low level disconnect and haul chain for emergency manual operation
- Bottom Lath :** With integrated acoustic threshold seal
- Standards:** The door complies with the requirements of EN 13241-1



DOC REF: SDS114A

Outline dimensions

Acoustic performance data



Frequency f [Hz]	R 1/3 octave [dB]
100	38.1
125	46.6
160	49.8
200	46.5
250	47.9
315	46.6
400	41.4
500	43.1
630	47.8
800	62.7
1000	70.8
1250	75.2
1600	78.2
2000	82.6
2500	83.3
3150	81.1
R_w	53
C	-1
C_{tr}	-4

Product reference: Soundsec 30

Product application: Our sectional overhead sliding doors provide an economic solution to applications where acoustic separation requirements are important. Typically found in Theatre or Exhibition Venue Loading Bay applications but also found in many industrial noise reduction applications.

Key Features:

Opening speed: Up to 175mm/s
Closing speed: As opening speed
Track: Heavy duty galvanised steel running gear with a single wedge action to allow smooth acceleration, travel and deceleration
Header options: Bolted direct to the structural support in the same plane as the door track
Seals: Unique low friction seal system to enable minimal effort to open and close the door by either manual or automatic means whilst ensuring that the acoustic attenuating requirements are met

Technical data:

Standard panel: Acoustic composite panel
Panel thickness: 95mm
U value: 0.26W/m²K
Panel options: Standard finish polyester coated stucco embossed galvanised steel to the outer faces
Leaf capping: To match door finish
Joint detail: Quadruple interlocked horizontal joint with silicone seal to two edges
Acoustic performance: Maximum R_w 30dB single leaf arrangement

Maximum R_w 60dB tandem arrangement (Soundsec and Soundroll)
Maximum >R_w 60dB tandem arrangement (Soundsec and Soundslide)

Door panel core: Layers of sound attenuating materials
Balancing system: Depending upon door dimensions either fully counterbalanced with weight system or torsion spring balance system at head of door

Control system:

Controller: Fixed speed drive system with low voltage control circuit
Mains requirement: To suit application, standard 400V, 50Hz, 16A type B MCB supply
Controls: Standard 'Open/Stop/Close' on controller fascia set for maintained contact operation



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Optional controls:	Semi-automatic and automatic control systems available with the addition of appropriate safety devices
Drive system:	
Motor gearbox:	Worm geared motor specifically designed for application on heavy duty sectional door systems
Gearbox features:	Robust low maintenance system with integrated rotary limit switch positioning system to ensure that the door is accurately positioned on the acoustic seals on every operation
Safety devices:	
Safe edge:	Optional conductive rubber type self-monitoring wireless safe edge (only required if 'dead man' operation is not adopted)
Operation:	In the event of a safety device being tripped the door will revert to 'dead-man' operation
Standards:	In full compliance with EN 12453
Technical design:	
Door operation:	Our doors can operate in a quiet and smooth manner due to the detail design that includes the single wedge track system and low friction seal system. Our running wheel bearings are fully sealed with a minimum of six wheels per leaf. This ensures smooth reliable trouble free operation in even the most arduous of environments
Design Flexibility:	
Track system:	Due to the mass of our acoustic door leaves we have a selection of 'standard' header designs to suit almost any weight/structure combination
Finish:	Every door we build is custom designed to meet your requirements and as such we offer custom sizes, custom colours and custom finishes

Tandem Arrangements

Where very high levels of sound reduction are required we offer clients our tandem arrangement whereby two independent doors are fitted either side of the opening. In addition to the individual leaf performances we increase the unit performance by lining the reveal in sound absorbing mineral wool with a capping of perforated steel sheet, see photo. This ensures that we achieve the highest possible levels of sound attenuation possible.

Soundsec Acoustic Door Test Data

Frequency f[Hz]	R 1/3 octave [dB]	R 1/3 octave [dB]
50	21.9	43.7
63	23.6	45.7
80	24.3	30.1
100	25.6	40.0
125	24.5	48.4
160	26.2	52.3
200	29.1	50.2
250	29.1	51.9
315	28.8	52.1
400	29.1	50.4
500	29.6	53.6
630	28.4	56.3
800	26.1	60.5
1000	25.8	62.1
1250	27.4	63.5
1600	29.3	67.2
2000	37.8	78.4
2500	49.4	86.7
3150	61.6	83.1
4000	59.0	76.7
5000	58.4	65.7
R_w	30	60
C	0	-1
C_{tr}	-2	-7
Thickness (mm)	95	600
Door Type	Soundsec 30	Tandem Soundsec 30 and Soundroll 30



Product reference: Soundmax and Soundmax XL

Product application: Our hinged acoustic doors provide a high performance solution to applications where acoustic separation requirements are critical. Select either a Soundmax steel, (right), or a Soundmax XL composite, (overleaf), depending on your application as outlined below.

Product Selection:

Soundmax: Traditional steel faced composite core hinged door in either single leaf or double leaf format. Most common acoustic door found in industrial, commercial, theatrical and broadcast applications.

Maximum dimension: 1250mm x 3000mm structural opening for single leaf door
2750mm x 3000mm structural opening for double leaf door

Maximum performance: R_w 58dB single leaf door
 R_w 54dB double leaf door
> R_w 65dB single or double leaf combined with similar in a tandem arrangement

Fire resistance: Up to 120 minutes EN 1634-1

Standard finish: Polyester powder coat from standard colour range

Hardware: Cam lift hinges in numbers to support the weight of the leaf fully when open
Lever latch, lock, pull handle, emergency push bar etc.

Fitting type: Infitted to structural and acoustic opening in either masonry or steel

Seals: Twin or triple PVC encased magnetic acoustic seals to the perimeter of the door leaf

Vision panel: Available as an option



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Soundmax XL: Composite core oversize hinged door in either single leaf or double leaf format. Typically found in Theatre or Exhibition Venue Rear Stage or Loading Bay applications but also found in many industrial noise reduction applications.

Maximum dimension: 3000mm x 6000mm structural opening for single leaf door
6000mm x 6000mm structural opening for double leaf door

Maximum performance: R_w 57dB single leaf door
 R_w 54dB double leaf door
> R_w 65dB single or double leaf combined with similar in a tandem arrangement

Hardware: Custom manufactured extra-heavy duty full bearing hinges, (radial and thrust), in numbers to support the weight of the leaf fully when open
Espagnolette fastener to each leaf

Fitting type: Face-fitted to structural and acoustic opening in either masonry or steel

Seals: Quadruple PVC coated cotton re-enforced fabric with an acoustic foam core. Arranged to provide an airlock section complete with acoustic absorption lining to enhance seal performance at high frequencies

Technical data:

Soundmax Steel

Panel thickness: 81mm to 121mm - R_w 48dB to R_w 58dB

U value: 0.53W/m²K to 1.50W/m²K

Panel options: Standard finish polyester powder coated over electro-deposited zinc coated steel sheet

Soundmax XL Composite

Panel thickness: 100mm to 150mm - R_w 40dB to R_w 57dB

U value: 0.39W/m²K to 0.60W/m²K

Panel options: Pre-finished PVC coated steel sheet or galvanised steel sheet for on-site finishing by others

Design flexibility:

Frame System: Due to the mass of our acoustic door leaves on our Soundmax XL composite doors, we have a selection of 'standard' frame designs to suit almost any weight/structure combination

Finish: Every door we build is custom designed to meet your requirements and as such we offer custom sizes, custom colours and custom finishes



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Tandem Arrangements:

Where very high levels of sound reduction are required we offer clients our tandem arrangement whereby two independent doors are fitted either side of the opening. In addition to the individual leaf performances we increase the unit performance by lining the reveal in sound absorbing mineral wool with a capping of perforated steel sheet, see photo. This ensures that we achieve the highest possible levels of sound attenuation possible.



Soundmax Acoustic Door Test Data:

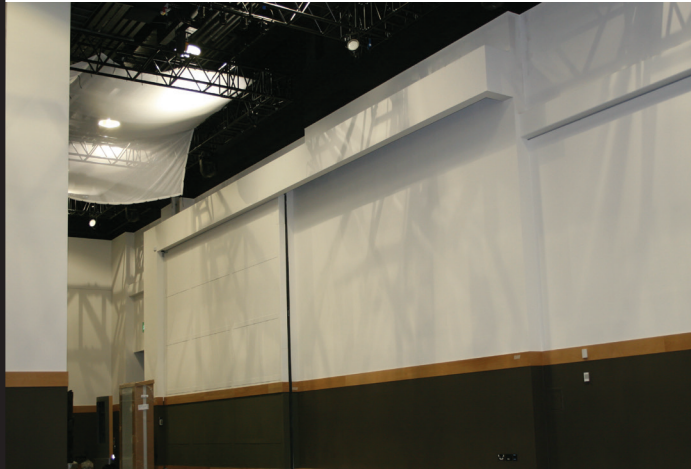
Frequency f [Hz]	R 1/3 Octave [dB]	R 1/3 Octave [dB]	R 1/3 Octave [dB]	R 1/3 Octave [dB]	R 1/3 Octave [dB]
50	27.8	29.3	28.2	30.5	31.2
63	22.4	23.6	25.4	25.6	26.9
80	22.6	22.7	21.9	22.2	23.1
100	30.1	30.8	30.4	28.4	29.1
125	31.8	33.5	34.2	34.5	35.0
160	34.7	38.7	38.3	39.8	40.8
200	32.8	37.6	37.6	39.6	40.5
250	36.6	40.9	40.6	43.3	44.6
315	39.2	42.8	42.5	46.9	47.6
400	42.0	45.6	45.6	48.5	49.5
500	44.4	47.5	47.5	50.5	51.6
630	47.5	49.7	50.1	51.5	52.0
800	50.3	51.8	53.1	56.9	57.1
1000	51.8	53.1	55.3	59.6	59.8
1250	52.7	54.0	56.1	62.6	62.5
1600	52.0	53.7	55.1	65.0	65.5
2000	50.6	54.4	55.2	65.7	67.4
2500	49.1	52.9	54.0	67.3	68.7
3150	49.4	51.8	53.1	68.3	69.7
4000	50.7	55.1	55.9	70.1	70.8
5000	53.7	57.7	58.2	64.3	66.0
R_w	48	50	51	53	54
C	-2	-1	-2	-1	-2
C_{tr}	-6	-5	-6	-7	-8
Thickness mm	81	81	81	121	121
Door Type	Soundmax 48 Double	Soundmax 50 Double	Soundmax 51 Double	Soundmax 53 Double	Soundmax 54 Double



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Vertical Soundslide – CCD, Dublin, Ireland



Horizontal Soundslide – CCD, Dublin, Ireland

2009

- CCD Dublin, Ireland – R_w 45dB Horizontal Soundslide, R_w 36dB Vertical Soundslide
- Hope Valley College, Derbyshire, UK – R_w 53dB Single Soundmax
- United Utilities, Widnes, UK – R_w 45dB Double Soundmax



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Acoustic Project References



Horizontal Soundslide – Reliance MediaWorks, India

2010

- Reliance MediaWorks, Bollywood, India – R_w 30dB Horizontal Soundslide
- DCNS, Cherbourg, France – $>R_w$ 60dB Horizontal Soundslide Tandem Arrangement (2 x R_w 45dB)
- Grundfos, Sunderland, UK – R_w 45dB Double Horizontal Soundslide
- Royal Scottish Academy of Music and Drama, Glasgow, UK – R_w 45dB Horizontal Soundslide c/w Pass Door
- Gaelic Academy, Stornoway, UK – R_w 45dB Soundmax
- YMCA, Bridgewater, UK – R_w 35dB Soundsec

2011

- BBC Media Village, Cardiff, UK – R_w 42dB Horizontal Soundslide
- Baths Hall, Scunthorpe, UK – R_w 30dB Soundsec, R_w 41dB Double Soundmax, R_w 40dB Soundfold bi-parting
- Royal Welsh Academy, Cardiff, UK – R_w 56dB Double Soundmax
- University College Dublin, Ireland – R_w 53dB Double Soundmax
- Chichester Museum, UK – R_w 32dB Soundfold bi-parting
- Sackville Street Development, London, UK – R_w 53dB Soundmax
- Kendal College, UK – R_w 53dB Double Soundmax
- Manchester Central, UK – R_w 53dB Double Soundmax and R_w 65dB Tandem Double Soundmax

Soundsec – Baths Hall, Scunthorpe, UK



Horizontal Soundslide – BBC, Cardiff, UK



Horizontal Soundslide – ITV, Manchester, UK



2012

- Sherman Theatre, Cardiff, UK – R_w 45dB Horizontal Soundslide
- Leeds Arena, UK – R_w 53dB Vertical Soundslide, R_w 30dB Soundroll, R_w 30dB Soundsec, R_w 30dB Horizontal Soundslide, R_w 67dB Tandem Vertical and Soundroll
- ITV Manchester, UK – R_w 53dB Horizontal Soundslide, R_w 31dB Soundroll, R_w 49dB Double Soundmax
- Royal Marines Facility, Poole, UK – R_w 50dB Double Soundmax, $>R_w$ 56dB Tandem Double Soundmax
- IES EFW, Oldbury, UK – R_w 31dB Soundroll

Horizontal Soundslide – Leeds Arena, UK





Horizontal Soundslide – MTU, UK

2013

- MTU UK, East Grinstead, UK – R_w 40dB Double Horizontal Soundslide
- Rolls Royce, Derby, UK – R_w 47dB Double Soundmax
- Drax Power Station, Selby, UK –
 R_w 30dB Double Soundmax Blast and Acoustic
- Drama Project, Manchester, UK – R_w 55dB Horizontal Soundslide



Soundmax Blast and Acoustic – Drax, UK



Soundroll – West London Film Studios, UK



2014

- Dyson Film Studio, Malmesbury, UK – R_w 57dB Horizontal Soundslide
- SITA UK, Ipswich, UK – R_w 30dB Soundroll
- Battlefield EFW, Shrewsbury, UK – R_w 30dB Soundsec
- West London Film Studios, UK – R_w 30dB Soundroll

Soundslide – Dyson Film Studio, UK



2015

- Beckton CHIP & Turbo Expander Building, London, UK – R_w 53dB Horizontal Soundslide, R_w 53dB Soundroll
- Exhibition Centre Liverpool, UK – R_w 30dB Soundsec and R_w 50dB Soundmax
- OMC Investments, Colchester, UK – R_w 30dB Horizontal Soundslide
- University of Hertfordshire, UK – R_w 53dB Soundroll
- West London Film Studios, UK – R_w 30dB Soundroll
- Fylde and Blackpool College, UK – R_w 30dB Soundsec and R_w 31dB Soundroll

Soundslide – Beckton CHIP, London, UK

Soundsec – Exhibition Centre Liverpool, UK

2016 & Ongoing

Soundslide – SNFCC Opera House, Athens, Greece

- Ice Arena Wales, Cardiff, UK – R_w 31dB Soundroll
- SNFCC Athens, Greece – R_w 51dB and R_w 57dB Soundslide
- Fly By Nite Studios, UK – R_w 53dB Soundroll
- Panchathan Record Inn, India – R_w 58dB Soundmax
- City of Glasgow College, UK – R_w 31dB Soundroll
- BMW Engine Test, UK – R_w 52dB Soundmax
- Google/YouTube Studios, London, UK – R_w 50dB Soundmax
- London Underground, UK – R_w 58dB Soundmax
- David Browns Gear Systems, UK – R_w 53dB Soundroll
- Chester Theatre, UK – R_w 53dB Soundslide, R_w 65dB Tandem Soundslide, R_w 30dB Soundsec
- Alaraby Studios, London, UK – R_w 52dB Soundmax
- North Foreshore Film Studios, Belfast, UK – R_w 53dB Soundslide, R_w 53dB Soundroll, R_w 50dB Soundmax

Soundroll – Fly By Nite Studios, UK



TR745 2017 - SAFE-door Acoustic Test Data

	SOUNDSLIDE/SOUNDLIFT							SOUNDROLL			SOUNDSEC	SOUNDMAX					TANDEM APPLICATIONS		
DOOR TYPE	SLIDING -SEAL LD FOAM	SLIDING -SEAL HD FOAM	SLIDING	SLIDING TWIN SEAL	SLIDING - LOW FREQUENCY CORE	SLIDING	SLIDING	INSULATED SHUTTER CORE HP	INSULATED SHUTTER CORE UP	TANDEM INSULATED SHUTTER CORE HP	SECTIONAL OVERHEAD	HINGED STEEL-SEAL TWIN MAGNETIC	HINGED STEEL-SEAL TWIN MAGNETIC	HINGED STEEL-SEAL TWIN MAGNETIC	HINGED STEEL-SEAL TRIPLE MAGNETIC	HINGED STEEL-SEAL TRIPLE MAGNETIC	TANDEM SECTIONAL AND INSULATED SHUTTER	TANDEM 57DB SLIDING AND INSULATED SHUTTER	DOOR TYPE
DOOR MODEL	SOUNDSLIDE 41	SOUNDSLIDE 44	SOUNDSLIDE 49	SOUNDSLIDE 50	SOUNDSLIDE 53 LF	SOUNDSLIDE 53	SOUNDSLIDE 57	SOUNDROLL 30	SOUNDROLL 31	SOUNDROLL 53	SOUNDSEC 30	SOUNDMAX 48	SOUNDMAX 50	SOUNDMAX 51	SOUNDMAX 53	SOUNDMAX 54	SOUNDSEC 30 + SOUNDROLL 30	SOUND 57 + SOUNDROLL 30	DOOR MODEL
Frequency f [Hz]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	Frequency f [Hz]
50	-	-	27.5	-	38.8	31.3	39.4	21.5	21.8	43.1	21.9	27.8	29.3	28.2	30.5	31.2	43.7	41.4	50
63	-	-	25.9	25.8	38.8	29.2	35.0	21.1	19.1	42.6	23.6	22.4	23.6	25.4	25.6	26.9	45.7	43.0	63
80	-	-	24.1	-	31.6	25.6	23.9	16.0	20.6	30.0	24.3	22.6	22.7	21.9	22.2	23.1	30.1	38.4	80
100	26.8	27.0	26.8	-	38.5	29.1	31.3	20.8	24.2	38.1	25.6	30.1	30.8	30.4	28.4	29.1	40.0	43.7	100
125	28.1	27.9	27.7	30.5	38.0	30.7	41.6	23.2	21.0	46.6	24.5	31.8	33.5	34.2	34.5	35.0	48.4	47.8	125
160	35.6	37.4	36.8	-	37.8	41.3	45.4	23.0	24.8	49.8	26.2	34.7	38.7	38.3	39.8	40.8	52.3	52.9	160
200	36.3	39.3	43.1	-	40.7	42.8	46.6	26.7	25.2	46.5	29.1	32.8	37.6	37.6	39.6	40.5	50.2	53.3	200
250	35.9	39.6	42.1	43.6	43.4	44.4	50.5	25.5	25.1	47.9	29.1	36.6	40.9	40.6	43.3	44.6	51.9	56.3	250
315	36.1	39.2	43.0	-	42.8	44.1	51.6	22.0	24.7	46.6	28.8	39.2	42.8	42.5	46.9	47.6	52.1	57.6	315
400	37.6	38.8	45.0	-	45.6	45.0	52.9	20.0	24.7	41.4	29.1	42.0	45.6	45.6	48.5	49.5	50.4	61.3	400
500	38.1	39.0	46.2	46.4	47.5	48.3	52.4	22.6	24.3	43.1	29.6	44.4	47.5	47.5	50.5	51.6	53.6	66.0	500
630	37.5	38.7	47.8	-	49.8	52.3	54.1	26.6	24.7	47.8	28.4	47.5	49.7	50.1	51.5	52.0	56.3	70.4	630
800	38.1	40.8	49.7	-	52.8	55.5	55.7	31.5	26.6	62.7	26.1	50.3	51.8	53.1	56.9	57.1	60.5	76.1	800
1000	39.1	42.7	50.7	50.3	56.4	58.8	59.3	32.2	33.3	70.8	25.8	51.8	53.1	55.3	59.6	59.8	62.1	80.7	1000
1250	40.4	45.1	52.0	-	60.0	61.4	60.7	31.5	38.6	75.2	27.4	52.7	54.0	56.1	62.6	62.5	63.5	82.3	1250
1600	43.6	47.1	52.9	-	62.6	63.9	61.4	33.2	40.8	78.2	29.3	52.0	53.7	55.1	65.0	65.5	67.2	84.3	1600
2000	44.7	48.1	54.8	54.8	66.2	66.3	64.9	35.9	44.2	82.6	37.8	50.6	54.4	55.2	65.7	67.4	78.4	86.1	2000
2500	46.0	48.4	57.1	-	69.4	69.1	68.4	37.3	43.6	83.3	49.4	49.1	52.9	54.0	67.3	68.7	86.7	84.6	2500
3150	46.6	49.1	60.2	-	71.9	70.3	71.1	36.8	42.1	81.1	61.6	49.4	51.8	53.1	68.3	69.7	83.1	80.2	3150
4000	47.6	50.8	62.3	61.8	72.3	69.9	71.5	38.7	43.0	76.3	59.0	50.7	55.1	55.9	70.1	70.8	76.7	73.8	4000
5000	47.5	50.8	62.8	-	63.0	64.1	63.0	40.8	44.3	66.1	58.4	53.7	57.7	58.2	64.3	66.0	65.7	62.4	5000
6300	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	6300
8000	-	-	-	54.6	-	-	-	-	-	-	-	-	-	-	-	-	-	-	8000
R_w	41	44	49	50	53	53	57	30	31	53	30	48	50	51	53	54	60	67	R_w
C	-1	-1	-1	-2	-1	-2	-2	-1	-1	-1	0	-2	-1	-2	-1	-2	-1	-1	C
Ctr	-3	-4	-6	-7	-5	-8	-8	-3	-3	-4	-2	-6	-5	-6	-7	-8	-7	-7	Ctr
Thickness mm	90	90	90	90	150	150	150	22	22	600	95	81	81	81	121	121	600	600	Thickness mm
Test House	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Test House
Test Report Ref	163	164	166	167	643	617	636	642	656	653	655	666	669	668	679	682	654	640	Test Report Ref
Door Model	Soundslide 41	Soundslide 44	Soundslide 49	Soundslide 50	Soundslide 53 LF	Soundslide 53	Soundslide 57	Soundroll 30	Soundroll 31	Soundroll 53	Soundsec 30	Soundmax 48	Soundmax 50	Soundmax 51	Soundmax 53	Soundmax 54	Soundsec 30 + Soundroll 30	Soundslide 57 + Soundroll 30	Door Model

Test Report Summary



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we also lead the way in thermal solutions

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Thermaster

CAUTION - HIGH SPEED DOOR



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